

# Pipe Float Assembly Guide

### For 2"-24" BARR Plastics Pipe Floats

#### **Tools & Hardware Required:**

Tools Required:

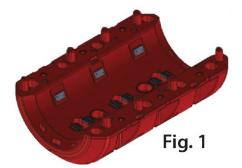
2- 9/16" Wrenches or Impact Gun

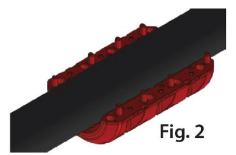
Included Hardware:

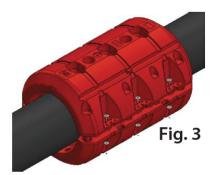
- 4-5/8" Bolts
- 8-5/8" Nuts
- 8- Washers

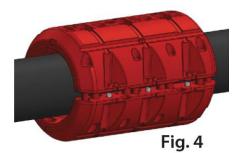
### **Assembling your Pipe Floats**

- 1. Place one half of the Pipe Float on the ground (Fig. 1)
- 2. Lay the pipe into the Float (Fig. 2)
- 3. Place the remaining half of the Pipe Float on top of the pipe. The alignment legs should enter the depression on the bottom float half (Fig. 3)
- 4. Install the included bolts and washers into the bolt holes.
- 5. Tighten the bolts equally around the float (Fig. 4)
  - -For maximum effectiveness, ensure the bolts are fully tightened
  - -Recommended torque specification: 25 Foot Pounds
  - -Each bolt comes with 2 nuts; install the second nut onto each bolt to prevent the nuts from backing off
- 6. Now you're ready to use your Pipe Floats!











## **Best Use & Storage Recommendations**

For 2"-24" BARR Plastics Pipe Floats



Fig. 5

#### **Best Use Recommendations**

For best installation results, install your floats in moderate temperatures.

To extend the life of your Pipe Floats, we recommend the following:

- Avoid dragging the floats on the ground to prevent damage to your floats
- Unless sold with ice protection, it is recommended to remove your Pipe Floats from the water if you expect the body of water to ice over.

#### **Storage and on-Land Recommendations**

If you plan on storing your Pipe Floats on land for more than 24 hours, it is recommended to disassemble the Floats from your pipeline.

Whenever storing or transporting floats, it is recommended to store them as pictured in either figure 5 or 6.

